

Date: Friday, 23/05/2008 12:41:37 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: QUICK RELEASE FASTENER
Job Number	: 39456		
Estimate Number	: 10131		
P.O. Number	:	Part Number	: D2372
This Issue	: 23/05/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2372 REV A
First Issue	: 1/1	Project Number	: N/A
Previous Run	: 37448	Drawing Revision	: A
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 10/06/2008
Checked & Approved By	: <u>JLD 08.5.23</u>	Qty:	30 Um: Each
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 6437C208105/23(30)

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0	D2372	Quick Release
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)
 QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Pc 8/6/2(30)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

S 08106/02(x30)write

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 5730Pc 8/6/3(30)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 23/05/2008 12:41:37 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 39456

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 080603

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

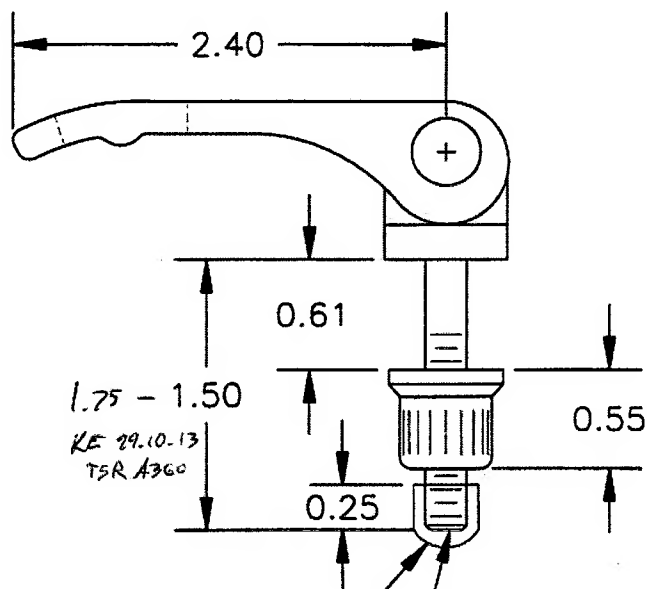
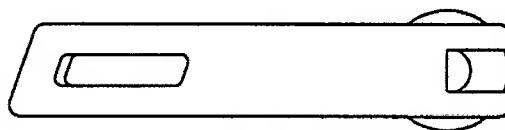
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:24	QUICK RELEASE		

RELEASED
96 06 10



OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39456

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST: 135809325

***** SALES RECEIPT *****

STATION #: 01 DATE: May-29-2008 7:40 pm
CUSTOMER #: 6329577
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL
LE
SERVED BY: NICK INV# KA196751

CODE	DESCRIPTION	
PO NUMBER P000006437		
21149	BIKE PART	
30 @	4.20	126.00
VISA	132.30	SUBTOTAL 126.00
		GST 6.30
		PST 6122-5207
		TOTAL 132.30

S
08/06/02

GAS PRICES ON THE RISE, BUY A BIKE! WIN-
WIN STAY FIT AND LOSE WEIGHT

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *

DART

Purchase Order

Date May 23, 2008	Page 1
Purchase Order Number PO00006437	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
686527

Vendor Address:

Kunstadt Sports
462 Hazeldean Road
Kanata, ONT K2L 1V3
Phone (613) 831-2059
Fax (613) 831-3057

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-KUN001	May 23, 2008	N30	Purolator	May 29, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
30.0000	D2372	Quick Release Comments: AS PER DWG D2372 REV. A NORCO, P/N: 25-5129-01 ALLOY CAM TYPE , SEAT QUICK RELEASE BLACK B39456	5/29/2008	No	4.200000	Each	126.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary: GST 6.30 GSTME 0.00 GSTND 0.00		Less: included tax		0.00	
Entered By: <i>CLAVOIE</i>		Subtotal		Total tax		126.00	
Approved By: _____		Total purchase order in		CAD Dollars		6.30	
						132.30	